

**Item Number**  
RAM-VB-166

# RAM No-Drill™ Seat Bases

National Products, Inc.

## Vehicle base for the **FORD EXPEDITION EL (LONG CAB VERSION) (2004-2006)** **LINCOLN NAVIGATOR (2006-2010)**

Note that if your vehicle has welded metal tabs on the passenger side seat leg closest to the door above the seat leg bolt, the RAM-VB-110 is suggested. These welded metal tabs are used to secure a piece of plastic trim covering the seat frame leg.

### SPECIFICATIONS

#### Placement

Passenger side, in front, where seat frame meets floor board.

#### Drilling Required

None - uses existing seat bolts

#### Seat Configuration

Bucket

#### Pole or Pedestal

Ordered Separately

#### Construction/Finish

Steel/Black Powdercoat

#### Weight

8 lbs.

#### Dimensions

A = 16", B = 6.812", C = 6.437"  
Hole Center = 13.187"

### Features

Installs in minutes with no drilling required

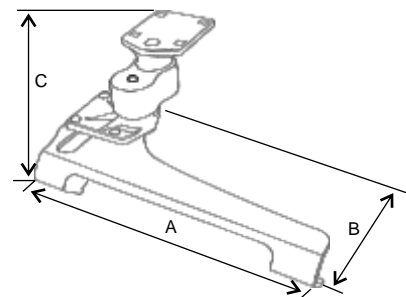
### Misc.

Rock solid construction  
Lifetime warranty

National Products, Inc.  
Phone: 206-763-8361  
Fax: 206-763-9615  
Address: 1205 S Orr St  
Seattle, WA 98108  
Website: [www.ram-mount.com](http://www.ram-mount.com)  
Email: [staff@ram-mount.com](mailto:staff@ram-mount.com)



Shown In Use



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**INSTALLATION INSTRUCTIONS**

Installation instructions for 2006 Expedition/Navigator, bucket seats

This base installs at the front of the passenger seat where the seat frame is attached to the floor board. The base installs over the top of the seat frame legs using the existing vehicle hardware.

1. Using a T-55 male Torx bit, remove the two front seat rail bolts that hold the passenger side seat to the floor. The T-55 male Torx bit can be purchased at most auto parts stores if you do not have one.
2. Once the bolts are removed, place the No-Drill™ base over the exposed threaded holes.
3. Re-install the seat rail bolts so they pass through the No-Drill™ base and then into the threaded holes.
4. Start each bolt by hand or carefully using the tool so as not to cross thread.
5. Once each bolt is started, use the tool to fully tighten the No-Drill™ base down to the floor board.

Note: Prior to installation of the No-Drill™ base, if using an optional riser attachment, installation of the riser before placement of the no drill base is suggested. Also, consider the preferred location of the telescoping pedestal when attaching the riser so no interference occurs with the dash, console, or seat. For some trim levels of the Lincoln Navigator and Expedition where a factory kick bar is installed, the cone on the lower part of the adjustable riser should be placed furthest from the seat. Some forward seat travel may be restricted upon installation these vehicles.

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Email: [staff@ram-mount.com](mailto:staff@ram-mount.com)

